

TECHNICAL DATA SHEET

FORTIS AD225 – Contact Adhesive

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INTRODUCTION

FORTIS AD225 - Contact Adhesive

Is a PREMIUM fast drying solvent based cross linkable contact adhesive.

USE

It is predominantly for use in bonding difficult substrates such as plastics, metals and porous substrates. Prior to application test glue on substrate.

FEATURES

Excellent adhesion.

TECHNICAL DATA

Application Temperature	> 10°C
Solids	> 40%
Open time	Typically less than 5 minutes
Clean Up	WET: Solvent, DRY: Mechanically
Service Temperature	0°C – 80°C
Shelf Life	12 months unopened, stored in cool, dry conditions

APPLICATION

SURFACE PREPARATION

Make sure that surface is clean, dry and free of wax, oil. For plastics abrade well with a 60-80 grit paper. Ensure surface is fully matt after abrasion.

APPLICATION

Can be brush applied. For high strength bonding it is recommended the crosslinking additive be used at maximum 40 ml to the litre of adhesive. Simply add and mix with a stirrer prior to application.

TECHNICAL DATA SHEET

SAFETY

Avoid contact with skin and eyes and avoid breathing the vapour or spray mist. Store under cover, out of direct sunlight and in a well ventilated area. Keep away from all sources of ignition - No Smoking. Please refer to Fortis Safety Data Sheet for Fortis AD225. Fortis AD225 is safe if good working practices and proper application equipment is used. Good industrial hygiene should be observed at all times - impervious gloves should be worn.

FIRST AID

If poisoning occurs contact a doctor or Poisons Information Centre. If swallowed, DO NOT induce vomiting. Give a glass of water. If in eyes, hold eyes open, flood with water for at least 15 minutes and see a doctor.

Refer to Material Safety Data Sheet for further information.

Disclaimer

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